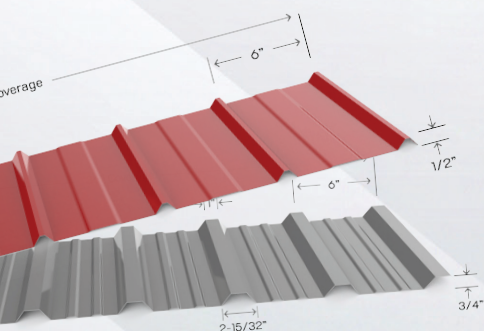


Stan Roll Forming Machines Inc.

PRODUCT CATALOG 2026

Your Canadian Sheet
Metal Machinery
Supplier!



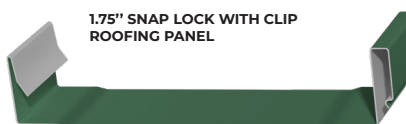
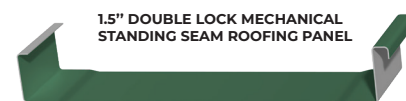
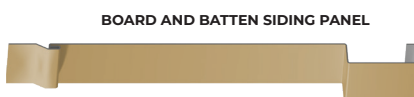
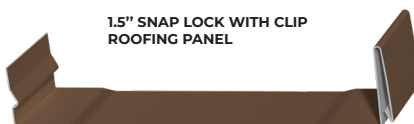
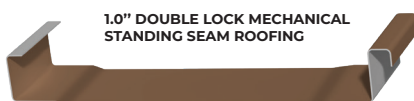
- ⚙️ ROOFING AND SIDING ROLLFORMING MACHINERY
- ⚙️ HVAC SQUARE DUCTWORK MACHINERY
- ⚙️ LOCKFORMING MACHINERY
- ⚙️ HVAC ROUND SPIRAL DUCT MAKING MACHINES
- ⚙️ DECOILERS
- ⚙️ ELBOW MAKING MACHINES FOR ROUND & SQUARE DUCTS
- ⚙️ DOWNSPOUT EQUIPMENT
- ⚙️ METAL CUTTING AND SHEARING EQUIPMENT





SS4E SERIES - HIGHLY PROFITABLE ROLL FORMING MACHINES:

- **SS4E-15** (quick start with low initial investment)
- **SS4E-RF** (Roofer) (for advanced roofer on a field)
- **SS4E-PRO** (the peak of versatility, one machine that replaces many)
- **SS4E-HD** (Heavy Duty, hydraulic version) (designed for heavier applications)



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RIBBED AND CORRUGATED PROFILE ROLLFORMERS FOR ROOFING AND SIDING PANELS (AG PANELS)

Price starts at \$ 110,000

MANUFACTURING TIME



2 – 5 MONTHS
DEPENDING ON
PROFILE.

WARRANTY

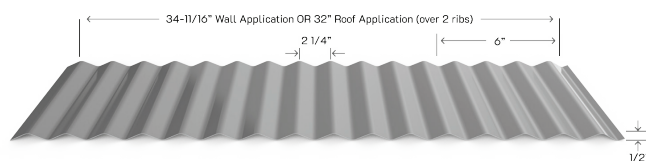
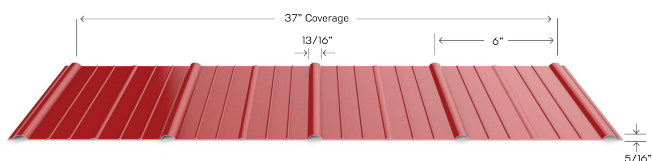
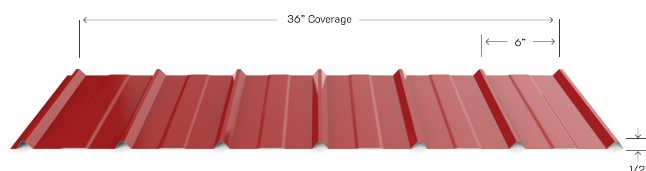
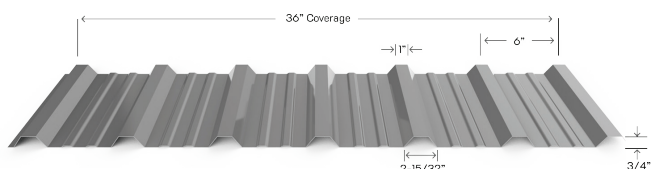
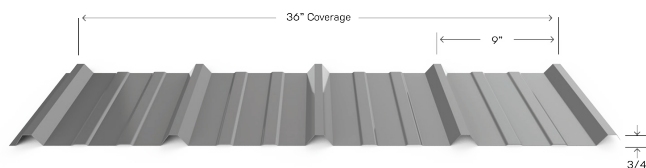
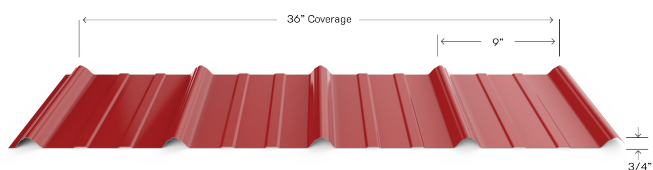


2-YEAR
WARRANTY



The set includes:

- 10,000 Lbs. Automatic Decoiler
- Roll Forming Machine
- Hydraulic Cutting Device
- PLC Control Box
- Hydraulic Station



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DECOILERS



Price starts at \$ 6,480
(\$3,780 manual version)

DECOILER **DC60M (DC60)** Motorized and manual versions.



	Maximum Coil Weight:	10,000 lbs
	Maximum Coil Width:	Up to 60 inches Coil Inner
	Inner Diameter Range:	14 to 24.5 inches
	Power supply:	220V, 3Ph, 2Hp. (VFD included)

DECOILER **D200M (D200)** Motorized and manual versions.



	Maximum Coil Weight:	2,000 lbs
	Maximum Coil Width:	Up to 26 inches Coil
	Inner Diameter Range:	12 to 20 inches
	Power supply:	220V, 1Ph, 1Hp. (VFD and 3Ph motor as option)



Price starts at \$ 3,375
(\$2,995 manual version)



Price starts at \$ 10,530
(\$8,910 manual version)

DECOILER **DC115M (DC115)** Motorized and manual versions.



	Maximum Coil Weight:	10,000 lbs
	Maximum Coil Width:	Up to 115 inches Coil
	Inner Diameter Range:	14 to 24.5 inches
	Power supply:	220V, 3Ph, 2Hp. (VFD included)

MANUAL DECOILER **SS4EDC**



	Maximum Coil Weight:	3,000 lbs
	Maximum Coil Width:	Up to 27 inches Coil
	Inner Diameter Range:	16 to 20 inches



Price starts at \$ 3,780

DECOILERS



Price starts at \$ 40,500

HYDRAULIC RECOILER **HR10000**



	Maximum Coil Weight:	10,000 lbs
	Maximum Coil Width:	Up to 60 inches Coil
	Inner Diameter Range:	17.7 to 20.5 inches
	Power supply:	220V, 3Ph, 10Hp. (VFD included)
	Goes with tensioner and loaded card	

HYDRAULIC DECOILER **HD10000**



	Maximum Coil Weight:	10,000 lbs
	Maximum Coil Width:	Up to 47 inches Coil Inner
	Inner Diameter Range:	17 to 20 inches
	Power supply:	220V, 3Ph, 7Hp. (VFD included)
	Goes with loaded card	



Price starts at \$ 22,275



Price starts at \$ 16,000

HYDRAULIC DECOILER **HD6000**



	Maximum Coil Weight:	6,000 lbs
	Maximum Coil Width:	Up to 26 inches Coil Inner
	Diameter Range:	15 to 21 inches
	Power supply:	220V, 3Ph, 3Hp. (VFD included)

DUCT MAKING MACHINES

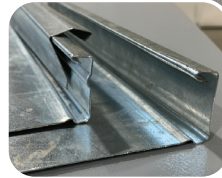


Price starts at \$ 26,325

STANDING S-CLEAT RAIL ROLL FORMING MACHINE



Power supply: 220V, 3Ph, 2Hp. (VFD included)



Price starts at \$ 21,600

TDFC LOCK AND CLEATS FORMER



Lock Types: Transverse Duct Flange, Cleats Profile



Power supply: 220V, 3Ph, 2Hp. (VFD included)



Price starts at \$ 9,380

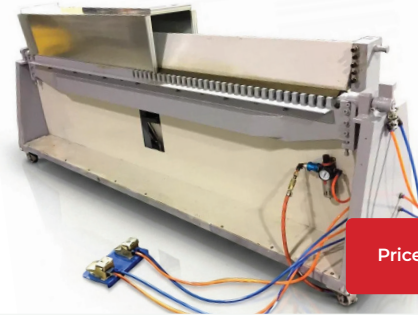
COLLAR MAKING MACHINE



Lock Types: Transverse Duct Flange, Cleats Profile



Power supply: 220V, 3Ph, 2Hp. (VFD included)



Price starts at \$ 7,965

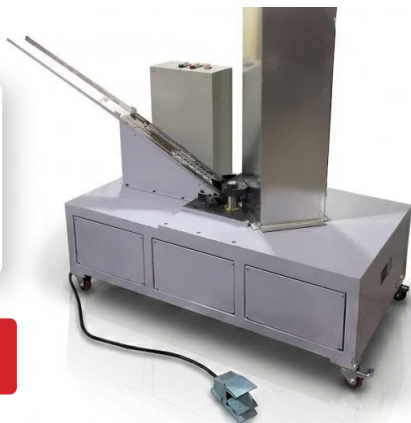
TDFC AIR BRAKE



Forms 18 gauge duct up to 99" / 60" long



Air compressor needed: 5 cfm @ 80 psi
(No need electrical power)



Price starts at \$ 8,775

PNEUMATIC TDFC CORNER FIXING MACHINE



Operational thickness: 16-26 gauge



Power sources: 110V + air 70-100 psi



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LOCKFORMING MACHINES



Pittsburgh Lock



Round Lock



Single hem L



Double hem Z



C-drive



Radial Single
Hem L



S-cleat



Button Punch
Snap Lock



Flat hemming
flange

PITTSBURGH LOCK FORMING MACHINE LC10DR (LC12DR)



Lock Types: Pittsburgh Lock, Round Lock, Single Hem L, Double Hem Z, C-drive



Power supply: 110V, 1Ph, 2Hp

Price starts at \$ 4,658

S-CLEAT C-DRIVE LOCKING PIN PITTSBURGH AND SEAM LOCK FORMING MACHINE



Lock Types: S-Cleat Profile, C-Locking Pin/Drive Cleat, Pittsburgh Lock, Seam Lock,



Power supply: 110V, 1Ph, 2Hp.

Price starts at \$ 7,965

BUTTON PUNCH SNAP LOCK FORMER



Lock Types: Button Punch Snap Lock (Includes Male & Female Rolls)



Power supply: 220V, 3Ph,

Price starts at \$ 10,460

HEMMING FLANGE EDGE FORMING MACHINE



Lock Types: Flat hemming flange, Single Hem L, Double Hem Z L



Power supply: 220V, 3Ph,

Price starts at \$ 16,065



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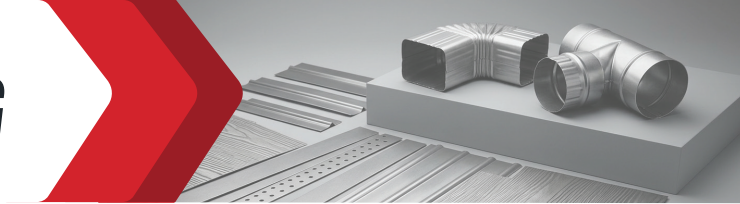


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CUTTING AND EMBOSSING MACHINES



Price starts at \$ 9,410



3 IN 1 METAL SLITTING (PERFORATION AND V-BEAD) MACHINE



	Maximum Metal Width:	55"
	Shaft diameter:	3,35"
	Capacity:	16-30 gauge (depends on quantity of cuts)
	Comes with 4 pairs of slitting blades	
	Power supply:	220V, 3Ph, 4Hp. (VFD included)

Price starts at \$ 32,299



WOOD GRAIN 26 " METAL SHEET EMBOSSING MACHINE



	Maximum Embossing Width:	55"
	Maximum Material Feed Width:	3,35"
	Material Thickness Range:	16-30 gauge (depends on quantity of cuts)
	Power supply:	220V, 3Ph, 8Hp. (VFD included)



Price starts at \$ 23,800

WOOD GRAIN 14 " METAL SHEET EMBOSSING MACHINE



	Maximum Embossing Width:	13"
	Maximum Material Feed Width:	14"
	Material Thickness Range:	24-30 gauge
	Power supply:	110V/220v, 1Ph



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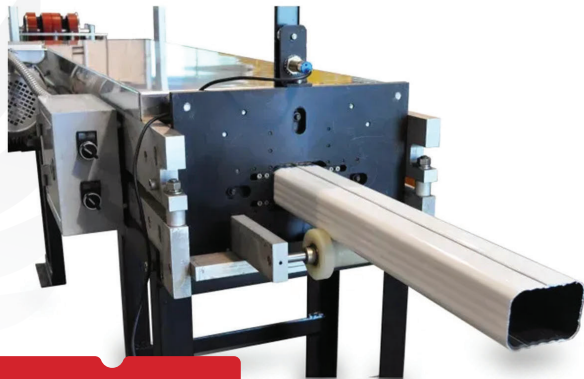


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DOWNSPOUT AND CURVING MACHINES



Price starts at \$ 48,300

DOWNSPOUT MACHINE



Pipe Size:

2" x 3"; 3" x 3"; 3" x 4"; 4" x 4"; 4" x 5",
3" Round, 4" Round, CUSTOM Sizes



Material:

- Aluminum .019 - .024 in.
- 26 ga. Grade 50 or grade A
- Copper 16 oz.



Price starts at \$ 18,225

ELECTRICAL ROUND AND SQUARE DOWNSPOUT ELBOW MACHINE



Maximum Material Gauge:

Aluminum - 0.024,
Steel 26 Gauge



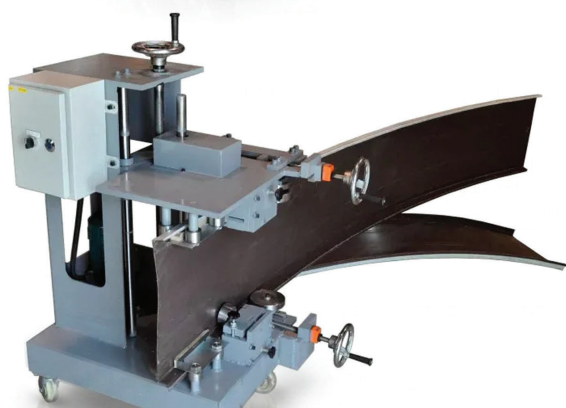
Size Range:

Rectangle 2x3, 3x4 inches,
Round 2", 3", 4"



Power supply:

110V, 1Ph, 1.5Hp.



Price starts at \$ 20,250

STANDING SEAM CURVING MACHINE



Material Thickness Range:

22-24 gauge



Panel width range:

8 1/2 - 21 inches



Min. Curved Convex Radius of Al: 7 feet
Min. Curved Concave Radius of Al: 20 feet
Min. Curved Convex Radius of Steel: 10 feet
Min. Curved Concave Radius of Steel: 23 feet

*Smaller radii can be produced by several passes Power supply: 220v, 3Ph, 2 Hp.



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Stan Roll Forming Machines Inc.



Alex Holubov
President
Engineering



Oliver Holubov
Sales Representative
Technical support



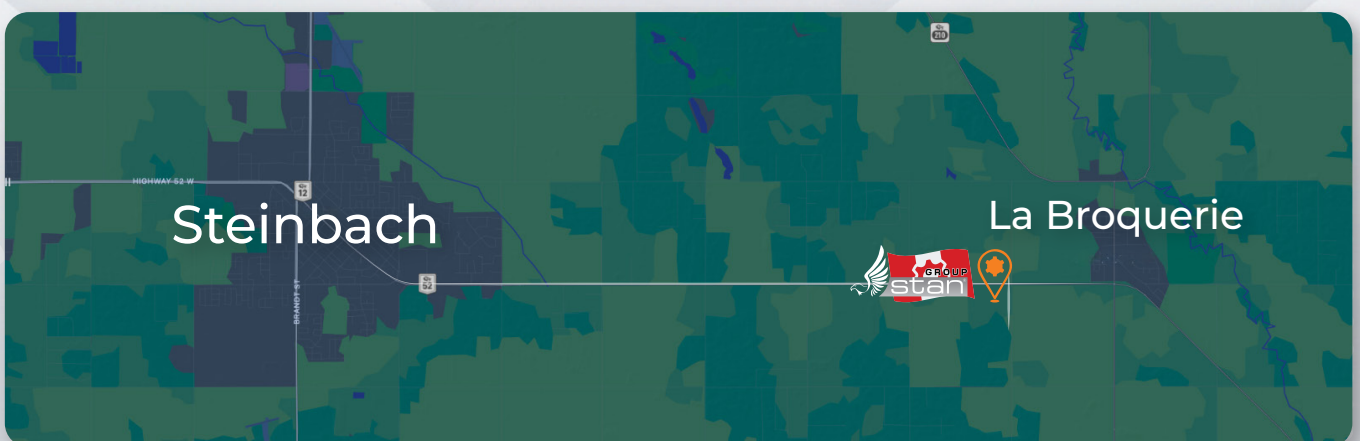
Nataliia Holubova
Financial Director



Vitalii Shuflat
Roll Forming Setup
Technician

Stan Roll Forming Machines Inc. is a family-owned Canadian business based in Manitoba. We supply industrial machinery **for roofing & siding, HVAC, and sheet metal fabrication**, partnering with trusted manufacturers to deliver reliable, production-ready solutions across Canada.

Our job is to help you choose the right equipment for your workflow, materials, and output goals — and supporting you after the purchase with both warranty and post-warranty service.



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